

01-10 Duramax TCM tuning (HOW TO READ OUT YOUR STOCK TCM FILE) (If you ordered TCM tuning)

1. First make sure the autocal is set up appropriately by configuring it with the latest bbx settings.
2. Now, make sure the autocal is up to date with the latest EFI Live software firmware and config files.
3. Plug autocal in to the vehicle and turn the key to on/RUN position.
4. Autocal Screen will display 'Scan Tool'. Scroll down to "Tuning Tool" and press OK.
5. Scroll down to "READ TUNE" and press OK.
6. Scroll down and select your TCM controller (AL5 for 01-05 trucks, A40 for 06-08 trucks, A50 for 09-early 15 model).
7. Autocal will now go through the reading process to 100%.
8. Once the autocal reaches 100% and says "ignition off now" turn the key off and press ok. Disconnect from the truck and plug back in to your computer.
9. Plug back in to computer, open up EFI live explorer, select the READ folder. Your stock tcm read file will be in there. you can now drag and drop it to the desktop and send to us in an email or support ticket.